IRONSPIDER
SHEET METAL FABRICATION

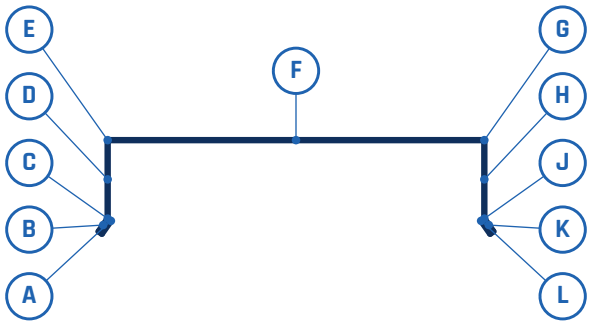
PRODUCT SUBMITTAL

COPING

Parapet cap

A cap over the parapet: the top, a face and a back down each side, each with a drip and a hem. Made to order on IronSpider's brakes from the dimensions on the approved order.

PROFILE (STANDARD SHOWN)



Stretchout at standard: 19"

DIMENSIONS		STANDARD	RANGE
A	**Back hem**	Open 1/2"	len 1/4"–1"
B	**Back drip**	1/2"	1/4"–1 1/2"
C	**Back drip kick**	35°	0–60°
D	**Back**	3"	1 1/2"–12"
E	**Back angle**	90°	45–135°
F	**Top width**	12"	4"–36"
G	**Face angle**	90°	45–135°
H	**Face**	3"	1 1/2"–12"
J	**Face drip kick**	35°	0–60°
K	**Face drip**	1/2"	1/4"–1 1/2"
L	**Face hem**	Open 1/2"	len 1/4"–1"

MATERIALS AND GAUGES

Kynar	Painted (Kynar), colors below	24 ga, 22 ga
Galvanized	Galvanized, mill finish	24 ga, 22 ga, 20 ga, 18 ga, 16 ga
Bonderized	Bonderized (paint-ready)	24 ga
Galvalume	Galvalume, mill finish	24 ga
Electro-Galvanized	Electro-galvanized	24 ga
Clad	Membrane-clad (PVC / TPO)	24 ga

KYNAR COLORS

Screen matches: ask for a physical sample before you specify.

- Ash Gray
- Charcoal Gray
- Colonial Red
- Cool Sierra Tan (22 ga)
- Dark Bronze
- Forest Green
- Glacier White
- Graphite Black
- Medium Bronze
- Musket
- Parchment
- Regal Blue
- Saddle Tan
- Sierra Tan
- Terra Cotta (24/22 ga)
- Zinc Gray

CLAD COLORS

- PVC Dark Bronze
- PVC Tan
- PVC White

Testing and code approvals: ask IronSpider about your project's requirements.

PROJECT	
CONTRACTOR	
ARCHITECT / ENGINEER	
SUBMITTED BY	
DATE	

REVIEW

- ☐ Approved
- ☐ Approved as noted
- ☐ Revise and resubmit
- ☐ Rejected

REVIEWED BY / DATE